

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 10/24/2023 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form Product name : Mixture

: ELASTO-POXY PRIMER WB (B-Component)

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Holcim Solutions and Products US, LLC 26 Century Boulevard, Suite 205 Nashville, Tennessee 37214 1-800-878-7876 • www.holcimpacpoly.com

1.4. Emergency telephone number

Emergency number

: CHEMTREC (US Transportation): (800) 424-9300 International: +1 (703) 527-3887

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin corrosion/irritation, Category 2H315Serious eye damage/eye irritation, Category 1H318Skin sensitization, Category 1H317

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US)

Signal word (GHS US)	: Danger
Hazard statements (GHS US)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage.
Precautionary statements (GHS US)	 P261 - Avoid breathing dust, mist, vapors, spray. P264 - Wash hands, forearms and face thoroughly after handling. P272 - Contaminated work clothing must not be allowed out of the workplace. P280 - Wear protective gloves, eye protection, face protection, protective clothing P302+P352 - If on skin: Wash with plenty of soap and water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P310 - Immediately call poison center/doctor/ P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P363 - Wash contaminated clothing before reuse. P501 - Dispose of contents/container to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

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Name	Product identifier	%*
Polyamine - epoxy resin adduct	(CAS-No.) Proprietary	10 – 30
Linseed oil, polymer with bisphenol A, bisphenol A diglycidyl ether, diethylenetriamine, formaldehyde, glycidyl phenyl ether and pentaethylenehexamine	(CAS-No.) 68915-81-1	10 – 30
3,6,9,12-Tetrazaatetradecane-1,14-diamine	(CAS-No.) 4067-16-7	0.1 – 1
Tetraethylenepentamine	(CAS-No.) 112-57-2	0.1 – 1
Diethylenetriamine	(CAS-No.) 111-40-0	0.1 – 1

* In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret

SECTIO	SECTION 4: First-aid measures	
4.1.	Description of first aid measures	

4.1. Description of first alu measure	
First-aid measures general	 If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
First-aid measures after inhalation	 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.
First-aid measures after skin contact	: IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention immediately.
First-aid measures after eye contact	: IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.
First-aid measures after ingestion	: IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention immediately.
4.2. Most important symptoms and	effects (acute and delayed)
Symptoms/effects	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
Symptoms/effects after inhalation	: May cause respiratory irritation.

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye damage.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTIO	N 5: Fire-fighting measures		
5.1.	5.1. Suitable (and unsuitable) extinguishing media		
Suitable	extinguishing media	: Carbon dioxide. Foam. Dry powder. Sand.	
Unsuital	ble extinguishing media	: None known.	
5.2.	5.2. Specific hazards arising from the chemical		
Fire haz	ard	: None known.	
Explosic	on hazard	: Product is not explosive.	
Reactivi	Reactivity : No data available.		
5.3.	5.3. Special protective equipment and precautions for fire-fighters		
Firefight	ing instructions	: Use cold water spray to cool fire-exposed containers to minimize risk of rupture. Exercise caution when fighting any chemical fire. Do not dispose of fire-fighting water in the environment. Prevent human exposure to fire, fumes, smoke and products of combustion.	
Protectio	on during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.	
Other in	formation	: Avoid smoke inhalation.	
SECTIO	N 6: Accidental release mea	sures	
6.1.	Personal precautions, prot	ective equipment and emergency procedures	
General	measures	: Evacuate area. Keep upwind. Ventilate area. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.	
6.1.1.	For non-emergency persor	inel	
Protectiv	ve equipment	: Wear Protective equipment as described in Section 8.	
Emerge	ncy procedures	: Evacuate unnecessary personnel.	

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6.1.2. For emergency responders

Protective equipment

: Wear suitable protective clothing, gloves and eye or face protection.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment/cleaning up : SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed, thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up.

LARGE SPILL: Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Know and prepare for spill response before using or handling this product. Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled containers for disposal. Use appropriate PPE. Place absorbent diking materials in covered containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

6.4. Reference to other sections

See Sections 8 and 13.

SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Precautions for safe handling	: Do not handle until all safety precautions have been read and understood. Wear Protective equipment as described in Section 8. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.	
7.2. Conditions for safe storage, inc	luding any incompatibilities	
Storage conditions	: Store in a dry, cool and well-ventilated place. Keep container tightly closed.	
Maximum storage period	: 12 months from date of manufacture	
Storage temperature	: 15.6 – 35 °C (60 – 95 °F) maximum	

: Keep only in original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Special rules on packaging

	ymer with bisphenol A, bisphenol A dig ether and pentaethylenehexamine (689	lycidyl ether, diethylenetriamine, formaldehyde, 15-81-1)
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
3,6,9,12-Tetraza	atetradecane-1,14-diamine (4067-16-7)	
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Tetraethylenepe	entamine (112-57-2)	
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
Diethylenetriam	ine (111-40-0)	
ACGIH	ACGIH OEL TWA [ppm]	1 ppm
OSHA	OSHA PEL TWA [1]	4 mg/m ³
OSHA	OSHA PEL TWA [2]	1 ppm

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8.2. Appropriate engineering controls

Appropriate engineering controls

: Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Protective clothing. In case of inadequate ventilation wear respiratory protection.

Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to airborne particles.

Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

Respiratory protection:

Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties	
Physical state	: Liquid
Appearance	: Milky liquid mixture
Color	: Yellow to amber
Odor	: Mild
Odor threshold	: No data available
рН	: No data available
Melting point	: No data available
Freezing point	: 4.4 °C (40 °F)
Boiling point	: 100 °C (212 °F)
Flash point	: > 93.3 °C (200 °F)
Relative evaporation rate (n-butyl acetate=1)	: >1
Flammability (solid, gas)	: No data available
Vapor pressure	: 18 mm Hg @ 21.1 °C (70 °F)
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Density	: 9 lb/gal
Solubility	: Miscible with water
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available

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Explosive properties	: No data available
Oxidising properties	: No data available
9.2. Other information	
VOC content	: < 10 g/l (mixed components, minus water)
SECTION 10: Stability and reactivity	
10.1. Reactivity	
No data available.	
10.2. Chemical stability	
Stable under recommended handling and s	torage conditions (see section 7).
10.3. Possibility of hazardous reaction	ons
None known.	
10.4. Conditions to avoid	
High temperature.	
10.5. Incompatible materials	
Mineral acids. Oxidizing agents. Sodium hy	pochlorite. Peroxides.
10.6. Hazardous decomposition prod	ducts
Carbon monoxide (CO), carbon dioxide (CO	
SECTION 11: Toxicological information	
11.1. Information on toxicological ef	facto
-	: Not classified
Acute toxicity (oral) Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Tetraethylenepentamine (112-57-2) LD50 oral rat	2100 mg/kg
	2100 mg/kg
Diethylenetriamine (111-40-0) LD50 oral rat	1080 mg/kg
LC50 Inhalation - Rat	70 mg/l/4h (vapor)
	· Causas skin irritation
Skin corrosion/irritation Serious eve damage/irritation	: Causes skin irritation. Causes serious eve damage.
Serious eye damage/irritation	: Causes serious eye damage.
Serious eye damage/irritation Respiratory or skin sensitisation	Causes serious eye damage.May cause an allergic skin reaction.
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity	 Causes serious eye damage. May cause an allergic skin reaction. Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity	 Causes serious eye damage. May cause an allergic skin reaction. Not classified Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity	 Causes serious eye damage. May cause an allergic skin reaction. Not classified Not classified Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure	 Causes serious eye damage. May cause an allergic skin reaction. Not classified Not classified Not classified Not classified Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure STOT-repeated exposure	 Causes serious eye damage. May cause an allergic skin reaction. Not classified Not classified Not classified Not classified Not classified Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure STOT-repeated exposure Aspiration hazard	 Causes serious eye damage. May cause an allergic skin reaction. Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure STOT-repeated exposure Aspiration hazard Viscosity, kinematic	 Causes serious eye damage. May cause an allergic skin reaction. Not classified
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure STOT-repeated exposure Aspiration hazard Viscosity, kinematic Symptoms/effects	 Causes serious eye damage. May cause an allergic skin reaction. Not classified So data available Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure STOT-repeated exposure Aspiration hazard Viscosity, kinematic Symptoms/effects Symptoms/effects after inhalation	 Causes serious eye damage. May cause an allergic skin reaction. Not classified Source classified Not classified Not classified Not classified May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

SECTION 12: Ecological information

12.1. Toxicity	
Ecology - general	: No information available.
Hazardous to the aquatic environment, short-to	erm : Not classified
(acute)	
Hazardous to the aquatic environment, long-te	erm : Not classified
(chronic)	

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12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
No additional information available	
12.4. Mobility in soil	
No additional information available	
12.5. Other adverse effects	
No additional information available	
SECTION 13: Disposal considerations	
13.1. Disposal methods	
Waste treatment methods	: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.
SECTION 14: Transport information	
Department of Transportation (DOT)	
In accordance with DOT	
Not regulated for transport	

Not regulated for transport

Air transport (IATA)

Not regulated for transport

SECTION 15: Regulatory information

15.1. US Federal regulations

ELASTO-POXY PRIMER WB (B-Component)

All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA SARA Section 311/312 Hazard Classes

SARA Se	ection 311/312 Hazard Classes	Health hazard - Skin corrosion or Irritation
		Health hazard - Respiratory or skin sensitization
		Health hazard - Serious eye damage or eye irritation

15.2. International regulations

No additional information available

15.3. US State regulations

This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm.

Component	State or local regulations
Tetraethylenepentamine (112-57-2)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List
Diethylenetriamine (111-40-0)	U.S New Jersey - Right to Know Hazardous Substance List; U.S Massachusetts - Right To Know List; U.S Pennsylvania - RTK (Right to Know) List
Acetic acid (64-19-7)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Other information	: Author: EMA.
NFPA health hazard	: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
NFPA fire hazard	: 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.
NFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.
HMIS Hazard Rating	
Health	: 2*
	* - Chronic (long-term) health effects may result from repeated overexposure
Flammability	: 0
Physical	: 0

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.