



# ELASTO-POXY PRIMER VOC (A-Component)

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : ELASTO-POXY PRIMER VOC (A-Component)

#### 1.2. Recommended use and restrictions on use

No additional information available

#### 1.3. Supplier

Holcim Solutions and Products US, LLC  
26 Century Boulevard, Suite 205  
Nashville, Tennessee 37214  
1-800-878-7876 • www.holcimpacpoly.com

#### 1.4. Emergency telephone number

Emergency number : For Chemical Emergency  
Spill, Leak, Fire, Exposure, or Incident  
CHEMTREC:  
Within USA and Canada: 1-800-424-9300  
Outside USA and Canada: +1-703-527-3887 (collect calls accepted)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Flammable liquids, Category 3	H226
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Carcinogenicity, Category 2	H351
Hazardous to the aquatic environment - Chronic Hazard, Category 2	H411

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H226 - Flammable liquid and vapor.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H351 - Suspected of causing cancer.  
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 - Keep container tightly closed.  
P240 - Ground/Bond container and receiving equipment.  
P241 - Use explosion-proof electrical/ventilating/lighting equipment.  
P242 - Use only non-sparking tools.  
P243 - Take precautionary measures against static discharge.  
P261 - Avoid breathing mist, vapors, spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, eye protection, face protection, protective clothing  
P302+P352 - If on skin: Wash with plenty of soap and water.  
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

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P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.  
P370+P378 - In case of fire: Use media other than water to extinguish.  
P391 - Collect spillage.  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P405 - Store locked up.  
P501 - Dispose of contents/container to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%*
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	(CAS-No.) 25085-99-8	15 – 40
Benzene, 1-chloro-4-(trifluoromethyl)-	(CAS-No.) 98-56-6	15 – 40
Phenol, polymer with formaldehyde, glycidyl ether	(CAS-No.) 28064-14-4	5 – 10
Methyl isobutyl ketone	(CAS-No.) 108-10-1	3 – 7
Xylenes (o-, m-, p- isomers)	(CAS-No.) 1330-20-7	1 – 5
Ethylbenzene	(CAS-No.) 100-41-4	0.1 – 1

\* In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret.

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.

First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if breathing is affected. If breathing is difficult, supply oxygen.

First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention immediately.

First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Continue rinsing if pain, blinking, or irritation develops or persists, get medical attention. Continue rinsing.

First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center. Get medical attention if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing cancer.

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Causes skin irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Causes serious eye irritation.

Symptoms/effects after ingestion : May cause gastrointestinal irritation.

Chronic symptoms : Suspected of causing cancer.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

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### SECTION 5: Fire-fighting measures

#### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Carbon dioxide. Foam. Dry powder. Sand.  
Unsuitable extinguishing media : Do not use a water jet since it may cause the fire to spread.

#### 5.2. Specific hazards arising from the chemical

- Fire hazard : Flammable liquid and vapor.  
Explosion hazard : Avoid fire, sparks, static electricity and hot surfaces. Liquid readily evaporates at room/ambient temperature. Vapors are invisible, flammable, heavier than air, and may accumulate in low areas and spread long distances. Distant ignition and flashback are possible.  
Reactivity : No data available.

#### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use cold water spray to cool fire-exposed containers to minimize risk of rupture. Exercise caution when fighting any chemical fire. Do not dispose of fire-fighting water in the environment. Prevent human exposure to fire, fumes, smoke and products of combustion.  
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.  
Other information : Avoid smoke inhalation.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Evacuate area. Keep upwind. Ventilate area. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

##### 6.1.1. For non-emergency personnel

- Protective equipment : Wear Protective equipment as described in Section 8.  
Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

- Protective equipment : Wear suitable protective clothing, gloves and eye or face protection.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters. Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

- For containment/cleaning up : SMALL SPILL: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including ignitable vapors, have been removed, thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up.

LARGE SPILL: Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Ventilate the area by natural means or by explosion proof means (i.e. fans). Know and prepare for spill response before using or handling this product. Eliminate all ignition sources (flames, hot surfaces, portable heaters and sources of electrical, static, or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools and appropriate PPE. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

#### 6.4. Reference to other sections

See Sections 8 and 13.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. For professional or industrial use only. Follow label instructions. Keep out of reach of children. Not for consumption. No smoking. Do not breathe vapors. Avoid contact with body. Turn off all pilot lights, flames, stoves, heaters, electric motors, welding equipment and other sources of ignition. Empty containers must not be washed and re-used for any purpose. Contact lens wearers must wear protective eye wear around chemical vapors and liquid. Wash hands thoroughly after handling. Flammable vapors may cause flash fire or ignite explosively. To prevent build-up of vapors, use adequate natural and/or mechanical ventilation (e.g. open all windows and doors to achieve cross ventilation). Containers may be hazardous when empty. Never use welding or cutting torch on or near container. Do not cut, drill, grind, or expose containers to heat, sparks, static electricity or other source of ignition. Explosion may occur causing injury or death.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Store in a dry, cool and well-ventilated place. Keep container tightly closed. Avoid storing container directly on the floor or against an outside wall.

Special rules on packaging : Keep only in original container.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>		
ACGIH	ACGIH OEL TWA	221 mg/m <sup>3</sup>
ACGIH	ACGIH OEL TWA [ppm]	50 ppm
ACGIH	ACGIH OEL STEL	442 mg/m <sup>3</sup>
ACGIH	ACGIH OEL STEL [ppm]	100 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: URT & eye irr; CNS impair. Notations: A4 (Not classifiable as a Human Carcinogen); BEI
ACGIH	Regulatory reference	ACGIH 2021
OSHA	OSHA PEL TWA [1]	435 mg/m <sup>3</sup>
OSHA	OSHA PEL TWA [2]	100 ppm
OSHA	OSHA PEL STEL [1]	655 mg/m <sup>3</sup>
OSHA	OSHA PEL STEL [2]	150 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Ethylbenzene (100-41-4)</b>		
ACGIH	ACGIH OEL TWA [ppm]	20 ppm
ACGIH	Remark (ACGIH)	TLV® Basis: URT irr; kidney dam (nephropathy); cochlear impair. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
ACGIH	Regulatory reference	ACGIH 2021
OSHA	OSHA PEL TWA [1]	435 mg/m <sup>3</sup>
OSHA	OSHA PEL TWA [2]	100 ppm
OSHA	OSHA PEL STEL [1]	545 mg/m <sup>3</sup>
OSHA	OSHA PEL STEL [2]	125 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Methyl isobutyl ketone (108-10-1)</b>		
ACGIH	ACGIH OEL TWA [ppm]	20 ppm
ACGIH	ACGIH OEL STEL [ppm]	75 ppm
OSHA	OSHA PEL TWA [1]	410 mg/m <sup>3</sup>
OSHA	OSHA PEL TWA [2]	100 ppm

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<b>Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
<b>Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer (25085-99-8)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
<b>Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established
<b>Alkyl (C12-14) glycidyl ether (68609-97-2)</b>		
ACGIH	Remark (ACGIH)	OELs not established
OSHA	Remark (OSHA)	OELs not established

### 8.2. Appropriate engineering controls

Appropriate engineering controls

: Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.

### 8.3. Individual protection measures/Personal protective equipment

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Protective clothing. In case of inadequate ventilation wear respiratory protection.

#### Hand protection:

Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.

#### Eye protection:

Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to airborne particles.

#### Skin and body protection:

Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

#### Respiratory protection:

Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Transparent liquid mixture
Color	: Clear to straw yellow
Odor	: Solvent-like
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available

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Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 31 °C (88 °F)
Relative evaporation rate (n-butyl acetate=1)	: > 1
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1.132
Density	: 9.5 lb/gal ± 0.3 lb/gal
Solubility	: Water: Slight
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: 500 °C (932 °F)
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: 0.9 to 10.5
Explosive properties	: No data available
Oxidising properties	: No data available

### 9.2. Other information

VOC content : 65 g/l max. (EPA Method 24 VOC) when mixed

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No data available.

### 10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of hazardous reactions

No data available.

### 10.4. Conditions to avoid

Strong oxidizing agents.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### Xylenes (o-, m-, p- isomers) (1330-20-7)

LD50 oral rat	3500 mg/kg
LD50 dermal rabbit	12126 mg/kg bodyweight Animal: rabbit, Animal sex: male, Remarks on results: other:
LC50 Inhalation - Rat [ppm]	5922 ppm

#### Ethylbenzene (100-41-4)

LD50 oral rat	3500 mg/kg
LD50 dermal rabbit	15400 mg/kg
LC50 Inhalation - Rat	17.2 mg/l/4h
LC50 Inhalation - Rat [ppm]	4000 ppm Source: ECHA, Harmonized classification of EU CLP

#### Methyl isobutyl ketone (108-10-1)

LD50 oral rat	2080 mg/kg
LD50 dermal rabbit	3000 mg/kg

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<b>Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)</b>	
LD50 oral rat	13 g/kg
LD50 dermal rabbit	> 2 ml/kg
LC50 Inhalation - Rat	33 mg/l/4h

<b>Alkyl (C12-14) glycidyl ether (68609-97-2)</b>	
LD50 oral rat	17100 mg/kg
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.

<b>Ethylbenzene (100-41-4)</b>	
IARC group	2B - Possibly carcinogenic to humans

<b>Methyl isobutyl ketone (108-10-1)</b>	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing cancer.
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: May cause gastrointestinal irritation.
Chronic symptoms	: Suspected of causing cancer.

### SECTION 12: Ecological information

<b>12.1. Toxicity</b>	
Ecology - general	: No information available.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.
<b>12.2. Persistence and degradability</b>	
No additional information available	
<b>12.3. Bioaccumulative potential</b>	
No additional information available	
<b>12.4. Mobility in soil</b>	
No additional information available	
<b>12.5. Other adverse effects</b>	
No additional information available	

### SECTION 13: Disposal considerations

<b>13.1. Disposal methods</b>	
Waste treatment methods	: Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

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### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT) : UN1866 Resin solution (contains: Methyl isobutyl ketone, PCBTF), 3, III  
UN-No.(DOT) : UN1866  
Proper Shipping Name (DOT) : Resin solution  
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120  
Packing group (DOT) : III - Minor Danger  
Hazard labels (DOT) : 3 - Flammable liquid



Dangerous for the environment : Yes  
Marine pollutant : Yes



DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L  
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.  
Emergency Response Guide (ERG) Number : 127  
Other information : No supplementary information available.

#### Transport by sea (IMDG)

Transport document description (IMDG) : UN 1866 RESIN SOLUTION (contains: Methyl isobutyl ketone, PCBTF), 3, III  
UN-No. (IMDG) : 1866  
Proper Shipping Name (IMDG) : RESIN SOLUTION  
Class (IMDG) : 3 - Flammable liquids  
Packing group (IMDG) : III - substances presenting low danger  
Limited quantities (IMDG) : 5 L  
Marine pollutant : Yes



#### Air transport (IATA)

Transport document description (IATA) : UN 1866 Resin solution (contains: Methyl isobutyl ketone, PCBTF), 3, III  
UN-No. (IATA) : 1866  
Proper Shipping Name (IATA) : Resin solution  
Class (IATA) : 3 - Flammable Liquids  
Packing group (IATA) : III - Minor Danger

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations



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All chemical substances in this product are listed as "Active" in the EPA (Environmental Protection Agency) "TSCA Inventory Notification (Active-Inactive) Requirements Rule" ("the Final Rule") of Feb. 2019, as amended Feb. 2021, or are otherwise exempt or regulated by other agencies such as FDA or FIFRA

SARA Section 311/312 Hazard Classes

Physical hazard - Flammable (gases, aerosols, liquids, or solids)  
Health hazard - Skin corrosion or Irritation  
Health hazard - Serious eye damage or eye irritation  
Health hazard - Respiratory or skin sensitization  
Health hazard - Carcinogenicity

### 15.2. International regulations

No additional information available

### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to Methyl isobutyl ketone, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	Carcinogenicity	Developmental toxicity	Reproductive toxicity male	Reproductive toxicity female	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Ethylbenzene (100-41-4)	X				54 µg/day (inhalation); 41 µg/day (oral)	
Methyl isobutyl ketone (108-10-1)	X	X				
Benzene, 1-chloro-4-(trifluoromethyl)- (98-56-6)	X					

Component	State or local regulations
Xylenes (o-, m-, p- isomers) (1330-20-7)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Ethylbenzene (100-41-4)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List
Methyl isobutyl ketone (108-10-1)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

### SECTION 16: Other information

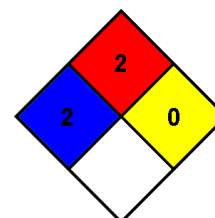
Revision date : 04/13/2023

Other information : Author: JMM.

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



HMIS Hazard Rating

Health : 2\*

\* - Chronic (long-term) health effects may result from repeated overexposure

Flammability : 2

Physical : 0

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*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*